

## CO2 Adsorption on Nanoporous Activated Carbon

A. Ghorbanali<sup>1</sup>, A. M. Rashidi <sup>\*2</sup>, M. M. Montazer Rahmati<sup>1</sup>,  
A. Nouralishahi<sup>2</sup>

<sup>1</sup> School of Chemical engineering, College of engineering,  
University of Tehran, P.O-BOX 11155-4563, Tehran Iran

<sup>2</sup> Nanotechnology Research Center, Research Institute of  
Petroleum Industry (RIPI), Azadi sport complex West Blvd.,  
Iran. Tehran.

Rashidiam@ripi.ir

### Introduction

Carbon dioxide separation is very important in natural gas sweetening. It is one of the most important gases that have a greenhouse effect, and it has destructive effects on the earth's environment. Therefore, its separation and storage is of high importance. A suitable method for the separation and storage of carbon dioxide is using carbonic adsorbents [1,2]. Activated carbon is one of the most important industrial adsorbents of carbon, and the optimization of the effective parameters in its synthesis has a great importance [3,4]. The adsorption capacity of carbon nanotubes as a new carbon structure has been compared to that of the activated carbon. The adsorption isotherms compared to those of activated carbon have been presented as well.

### Experimental

Three active agents ZnCl<sub>2</sub>, KOH, and H<sub>3</sub>PO<sub>4</sub> were used in the experiments. Walnut shell was used as the raw material to synthesize the activated carbon. Walnut shell was mixed with the active agent for two hours at 60-80°C. Then obtained sample was kept at 150°C for 12 hours.

The obtained sample was put in the furnace, based on the type of the active agent and operating condition on table 1.

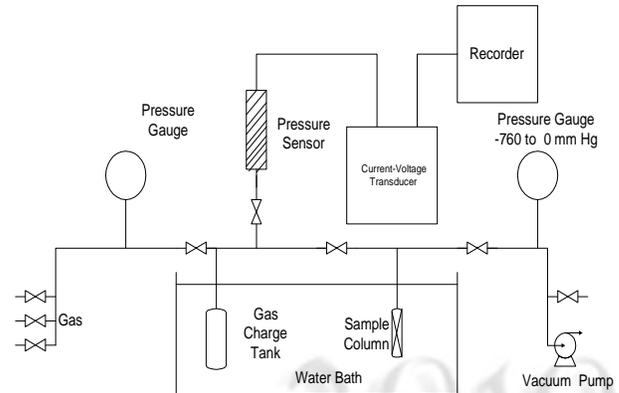
**Table 1.** Operating Conditions for three active agent

Adsorbent	Active agent	Temperature of Activation	Time of Activation
AC-1	H <sub>3</sub> PO <sub>4</sub>	450	55 min
AC-2	KOH	750	1 h
AC-3	ZnCl <sub>2</sub>	550	1 h

After being washed with acid and being neutralized, the sample was kept at 110°C for 12 hours.

As shown in Fig. 1, such an apparatus was devised and used to measure gas uptake. At the beginning of the adsorption test, the sample column was filled approximately with two grams of AC sample. To release all the existing gases, it was degassed at 150 °C in vacuum pressure. After about two hours, the column was cooled and put in a water bath with constant temperature. Note that during the test both tanks were kept in the constant ambient temperature due to get an isothermal adsorption.

At first, we let the storage tank to get to pressure we need. Next the stored gas is led to the sample column to be adsorbed. Finally, the time of adsorption and the equilibrium pressure will be recorded. This test will be also repeated with Helium gas as a voucher. Since the pressure gradient in methane test doesn't stand for the amount of gas adsorbed, the pressure difference recorded during Helium test should have been subtracted from previous data. Subsequently, the reported pressure gradient will be used to account the mass of adsorbed gas.



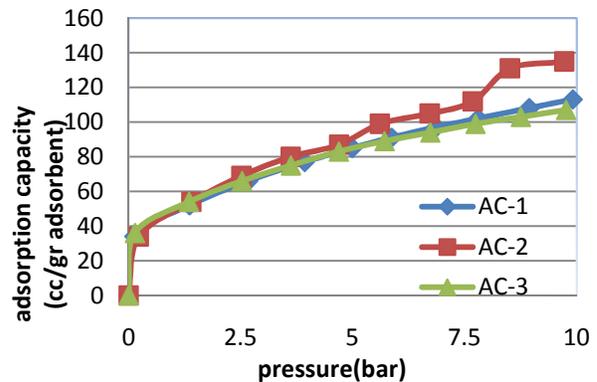
**Fig. 1** schematic of experimental apparatus for gas adsorption

### Results and Discussion

Carbon dioxide adsorption isotherm data was obtained for each of the adsorbents at the 25°C and at a pressure of 1-10 bars. The following table includes the adsorption capacity of the adsorbents at 10 bars.

Adsorbent	CO <sub>2</sub> Adsorption Capacity (cc/gr)
AC-1	113
AC-2	135
AC-3	107

**Table 2.** Adsorption capacity for three adsorbent

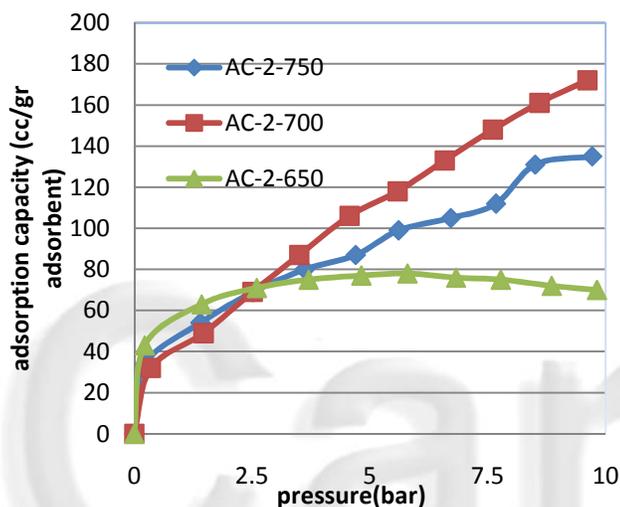


**Fig 1:** The comparison of the adsorption isotherms adsorbent with different activating agent

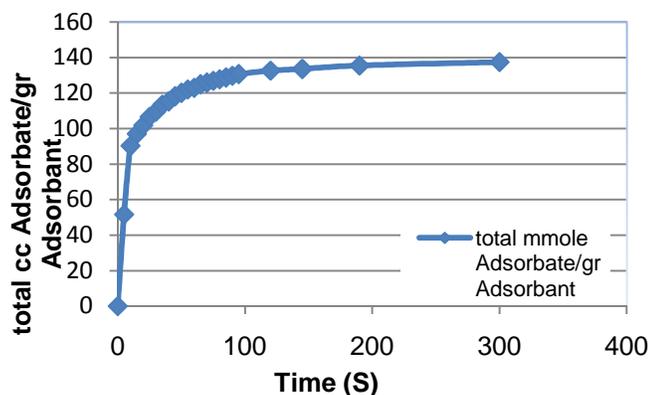
Considering the proper adsorption capacity of the adsorbent prepared with KOH, the effect of activation temperature was studied. Therefore, two new adsorbents were prepared at 650°C and 700°C. The adsorption capacity and isotherm of the said adsorbents are shown in table 2.

**Table 2.** The comparison of the adsorbents with KOH activating agent at various temperatures

Adsorbent	Adsorption Capacity (cc/gr)
AC-2-750	135
AC-2-700	172
AC-2-650	78



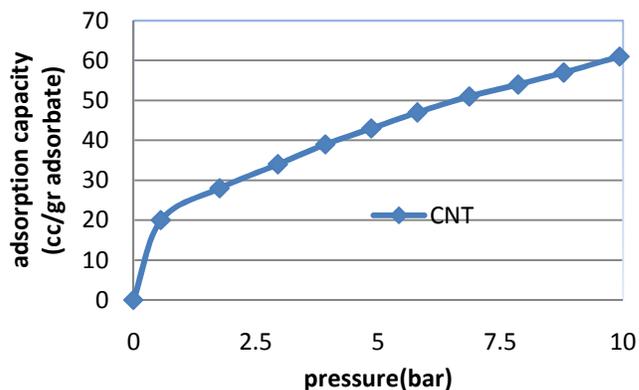
**Fig 2:** The comparison of the adsorbents prepared with KOH activating agent at various temperatures



**Fig 3:** shows the kinetics of adsorbent AC-2-700 as the best synthesised adsorbent.

Afterwards, the adsorption capacity of carbon nanotubes as a new carbon nanostructure was studied. single walled carbon nanotube was prepared by CVD method, according to our previous work[5]. carbon dioxide adsorption capacity was

compared to that of the activated carbon. As shown in Fig.4 the CO<sub>2</sub> adsorption capacity 60cc/gr adsorbent was obtained



**Fig 4:** CO<sub>2</sub> adsorption isotherms of single-walled nanotubes

### Conclusions

Activated carbon was prepared by chemical activation method. Effects of Temperature and activating agent (ZnCl<sub>2</sub>, KOH, and H<sub>3</sub>PO<sub>4</sub>) were studied on Activated carbon preparation and the products were used for CO<sub>2</sub> adsorption. And the optimum condition for activated carbon synthesis was obtained.

CO<sub>2</sub> adsorption was studied at 25°C and at 1-10 bars. The results show that the adsorbent with KOH activating agent and 700°C agent had a higher adsorption capacity (172cc/gr adsorbent) than the other adsorbents. In addition, single walled carbon nanotubes was used as an adsorbent for CO<sub>2</sub> adsorption and compared with activated carbon. Results reveal that the prepared activated carbon adsorbents has a higher CO<sub>2</sub> adsorption capacity compare to carbon nanotubes adsorbent.

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